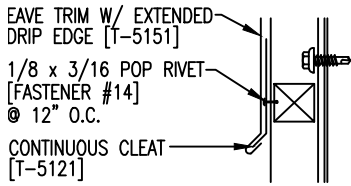


FIELD CUT PANEL RIBS
AND BEND PAN OVER
TO FORM OPEN HEM



**OPTIONAL
CONTINUOUS CLEAT**

