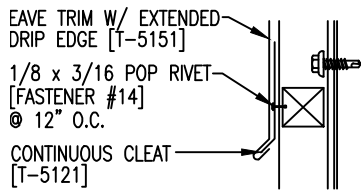
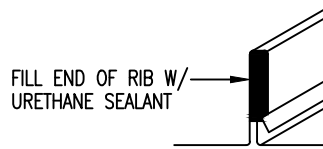


FIELD CUT PANEL RIBS AND BEND PAN OVER TO FORM OPEN HEM



OPTIONAL CONTINUOUS CLEAT



12

