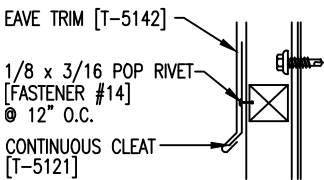
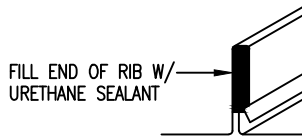
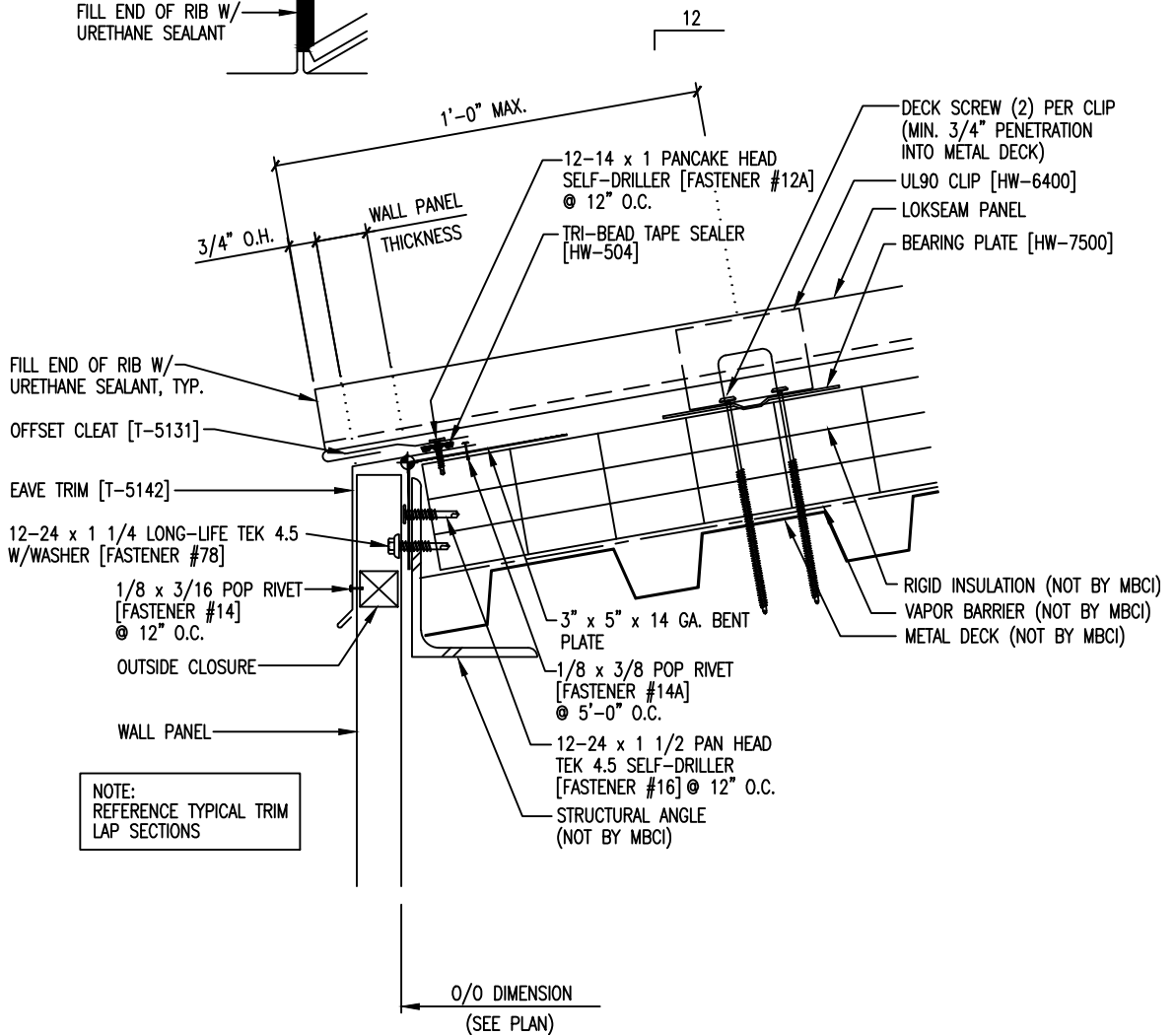


FIELD CUT PANEL RIBS  
AND BEND PAN OVER  
TO FORM OPEN HEM



**OPTIONAL  
CONTINUOUS CLEAT**



NOTE:  
REFERENCE TYPICAL TRIM  
LAP SECTIONS